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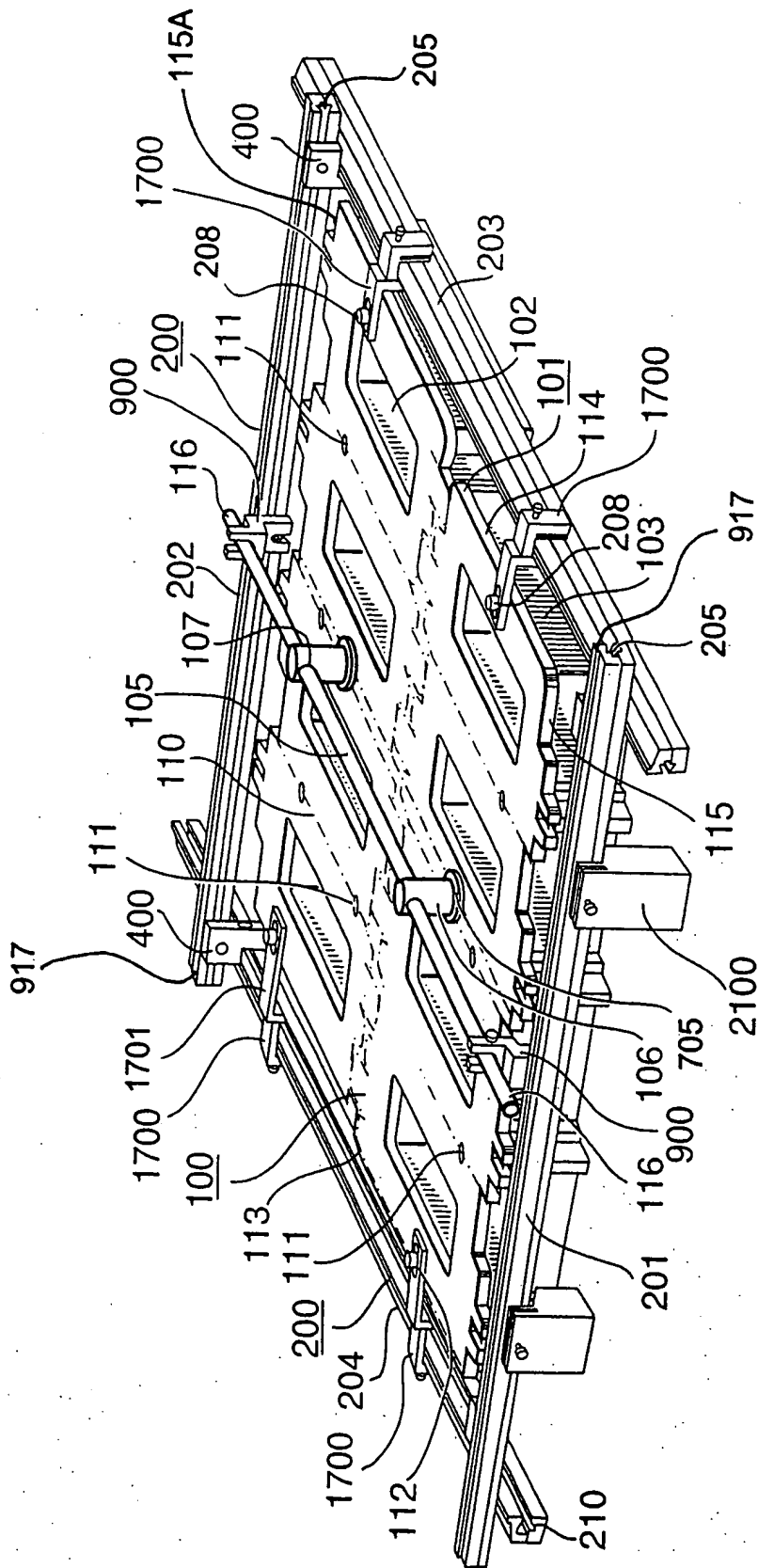


FIG. 1

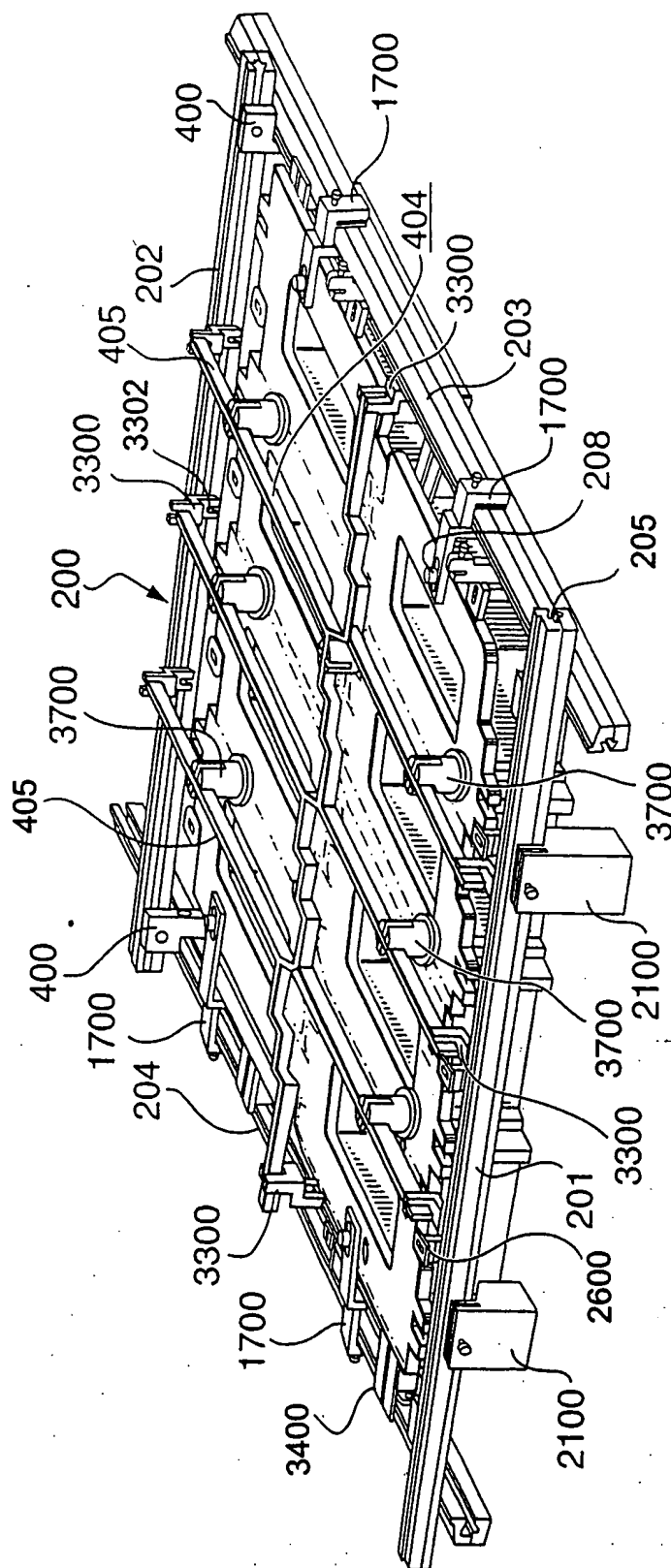


FIG. 2

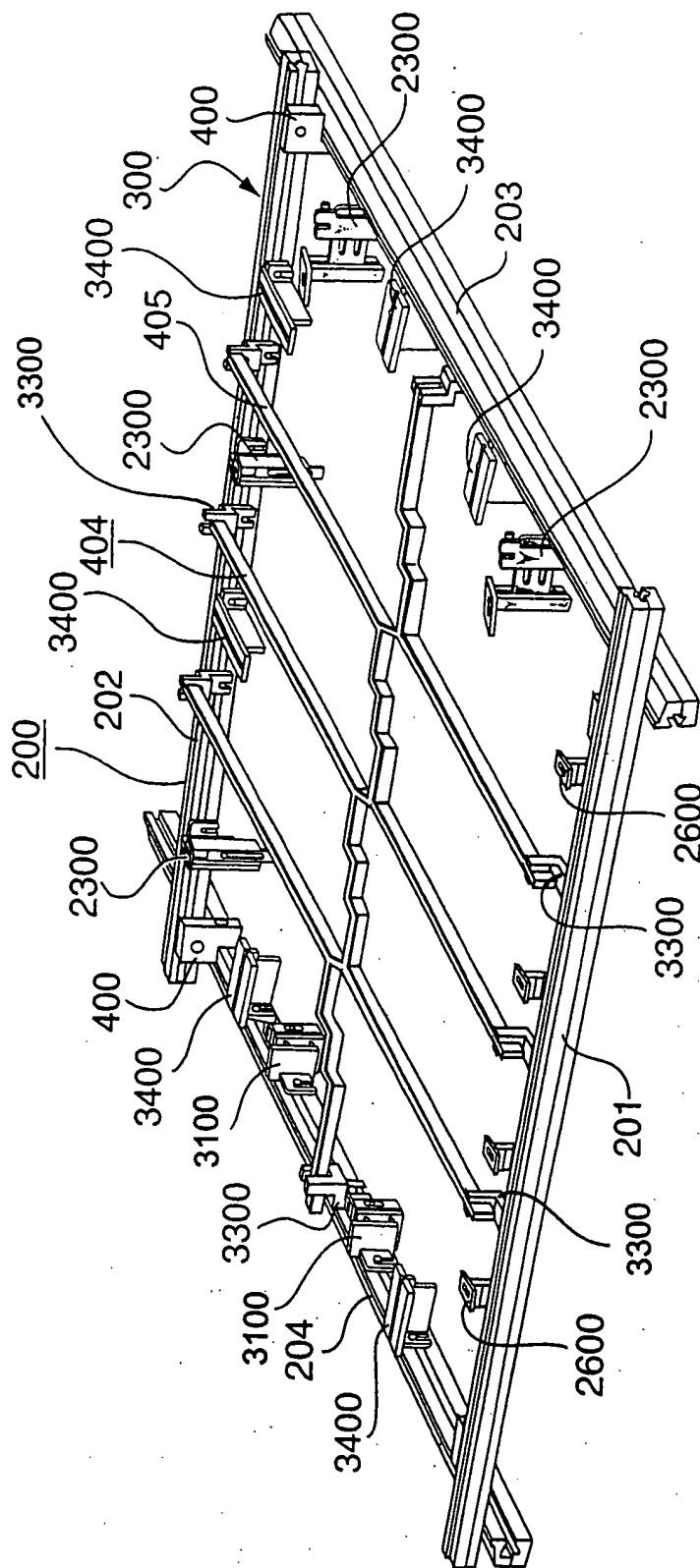


FIG. 3



United States Patent Appln No. 09/692,721
 Title: ELEMENTS TO ERCT FEMALE AND MALE
 BLANKING DIES FOR A DIE CUTTING AND/OR
 BLANKING MACHINE
 Inventor(s): SANDFORD, Peter, E.

4/14

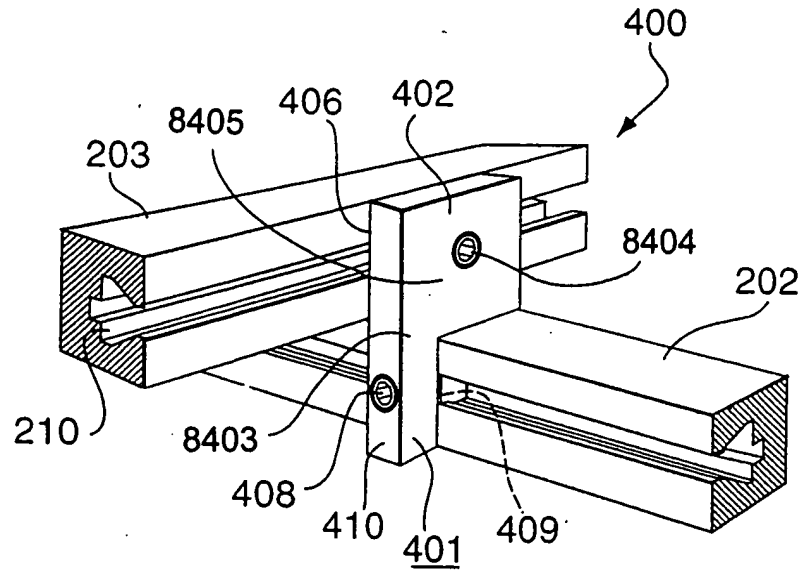


FIG. 4

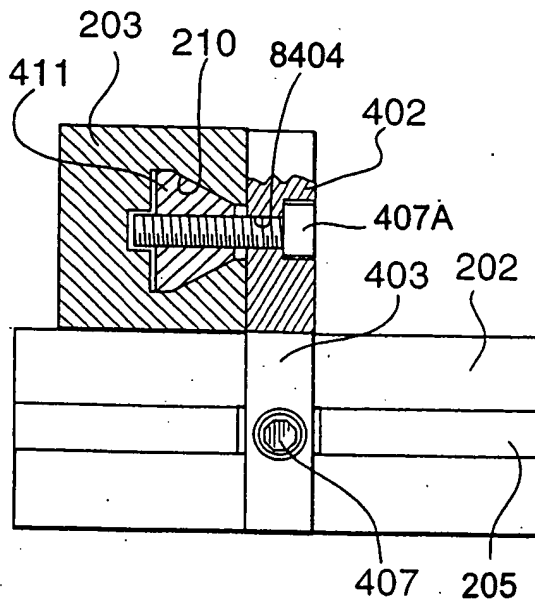


FIG. 5

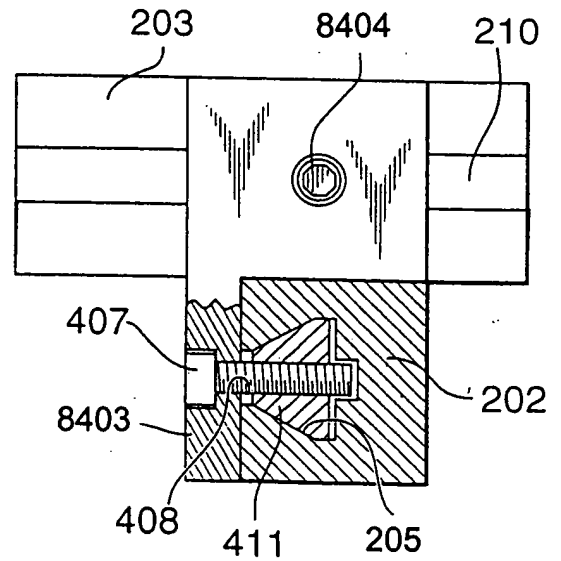


FIG. 6



United States Patent Appln No. 09/692,721
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 Inventor(s): SANDFORD, Peter, E.

5/14

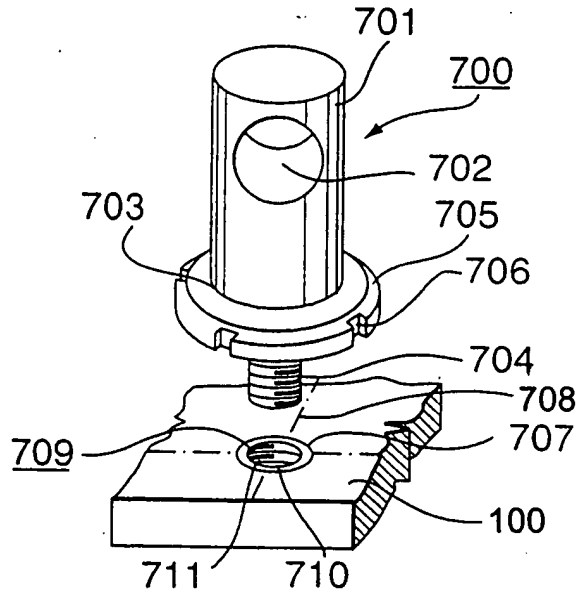


FIG. 7

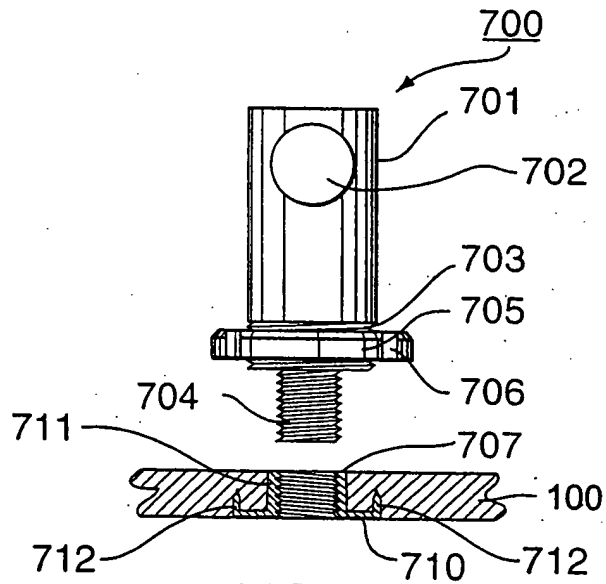


FIG. 8



6/14

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FIG. 9

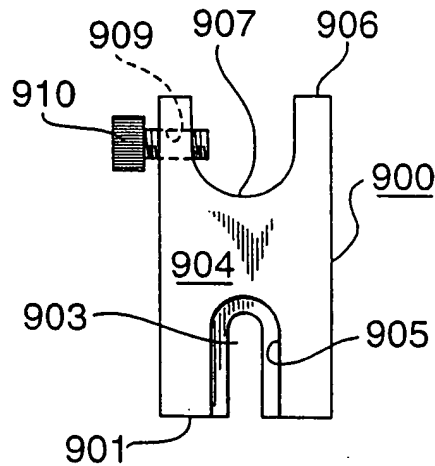
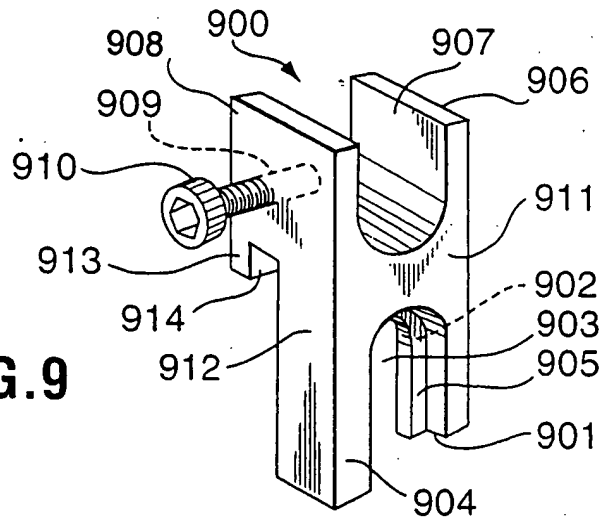


FIG. 10

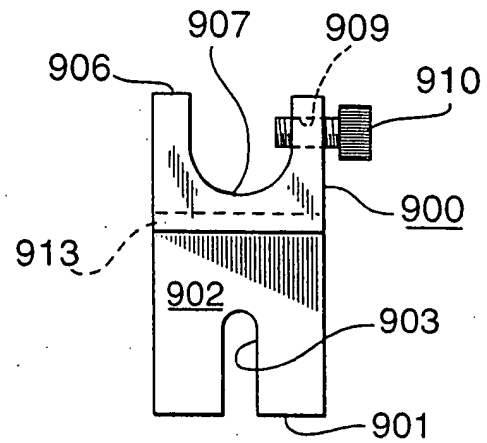


FIG. 11

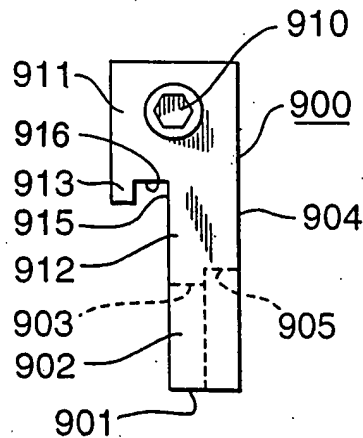


FIG. 12

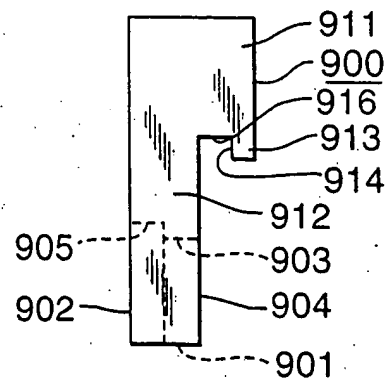
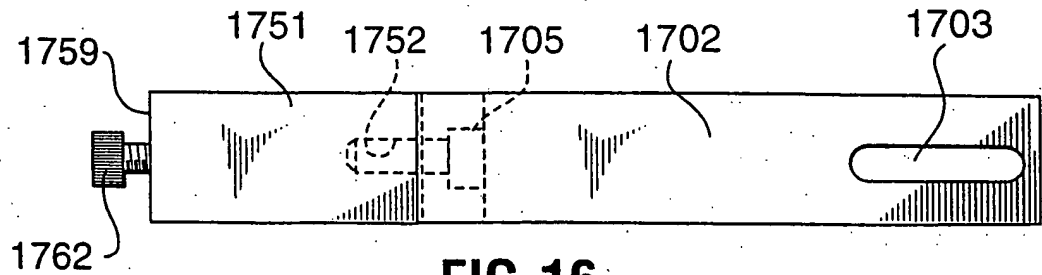
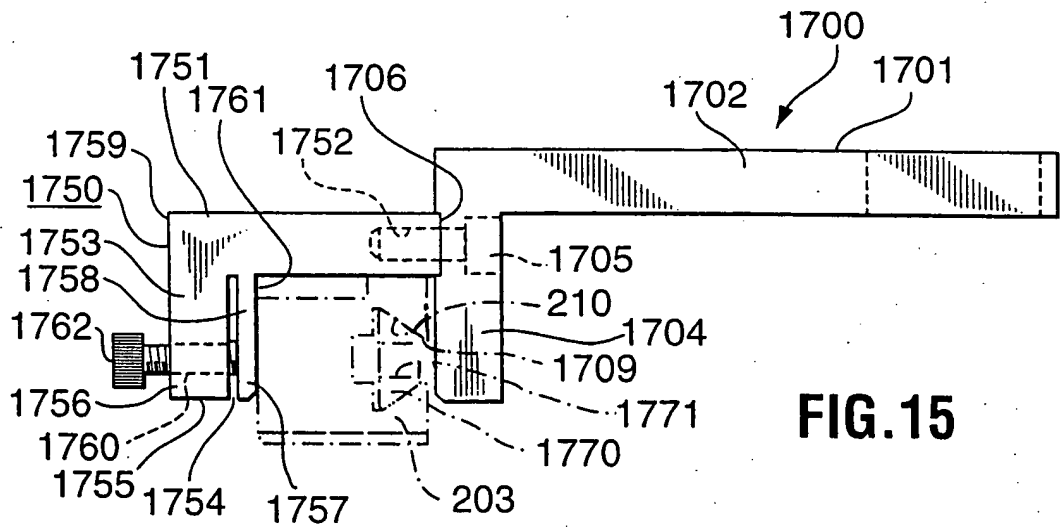
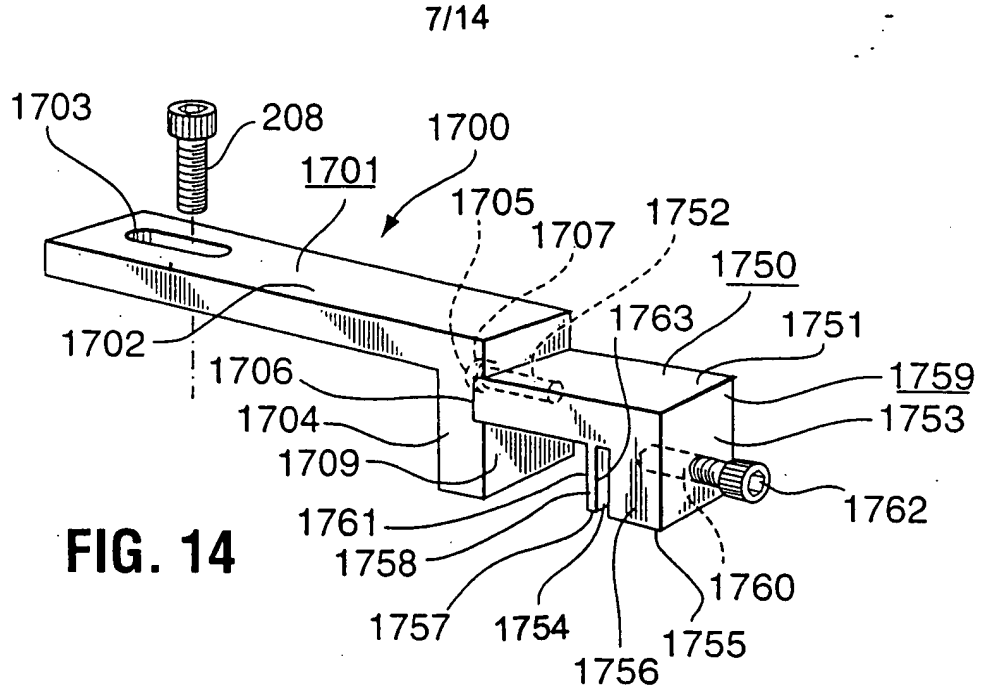


FIG. 13

REPLACEMENT SHEET

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8/14

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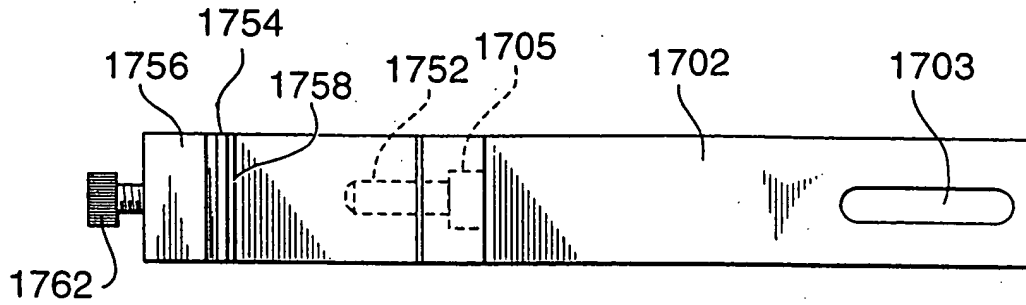


FIG. 18

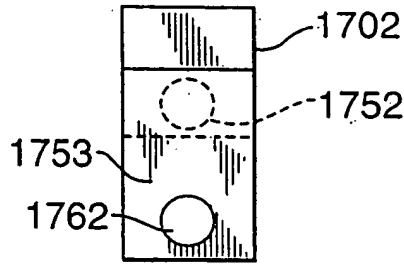


FIG. 17

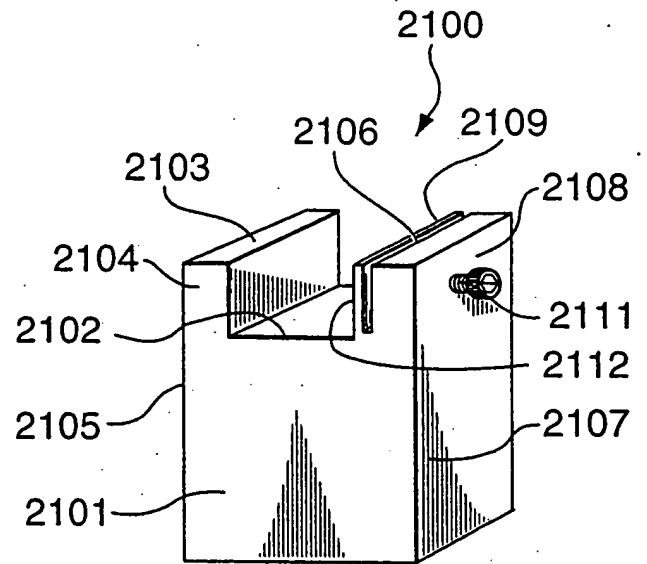


FIG. 19

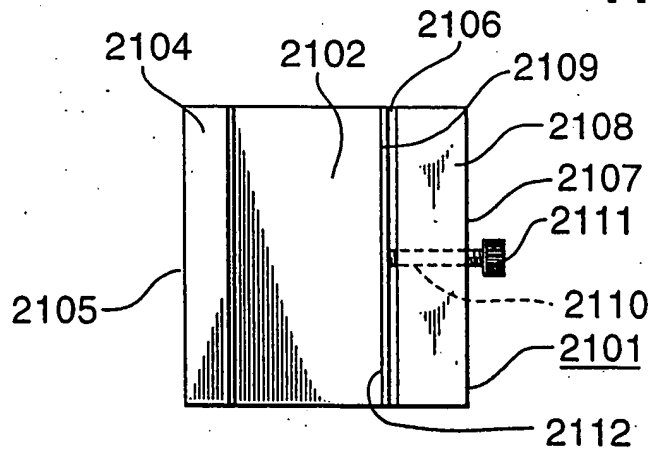
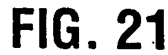


FIG. 20



SANDFORD, Peter, E.



10/14

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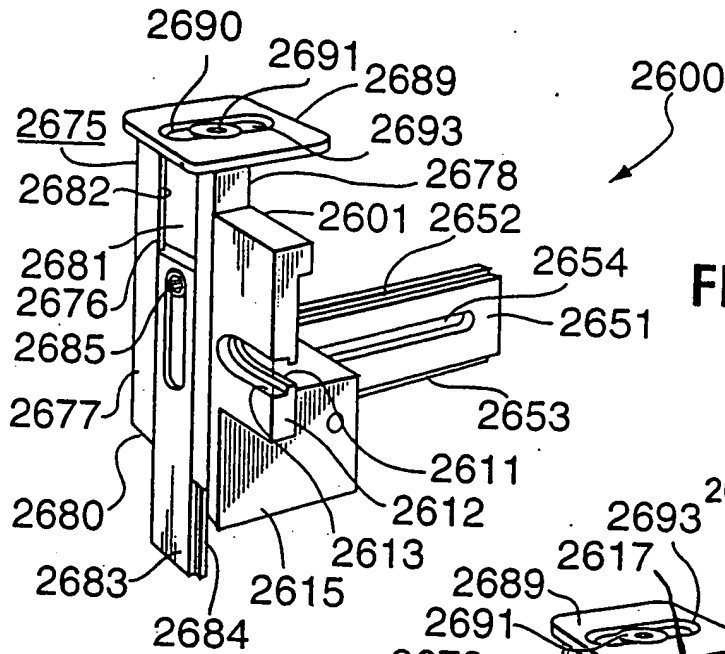


FIG. 24

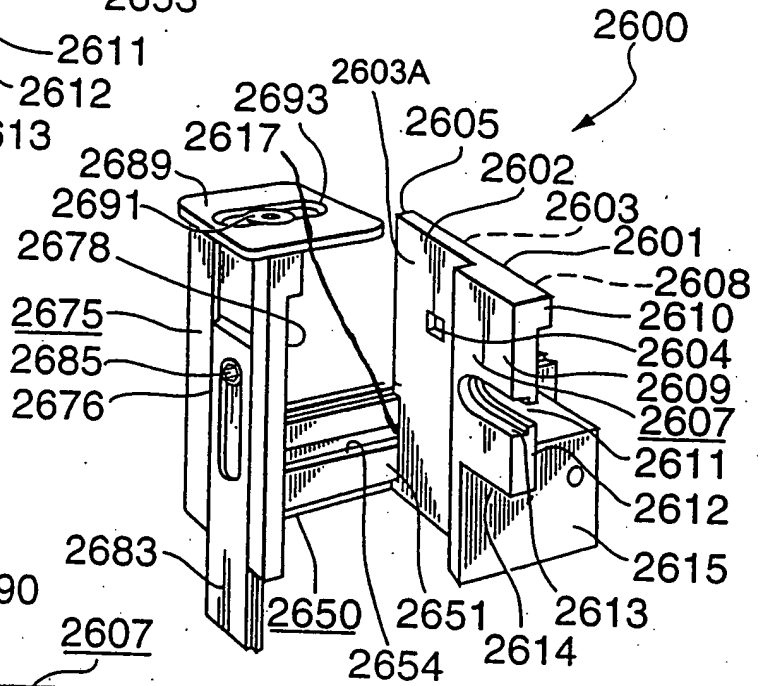


FIG. 25

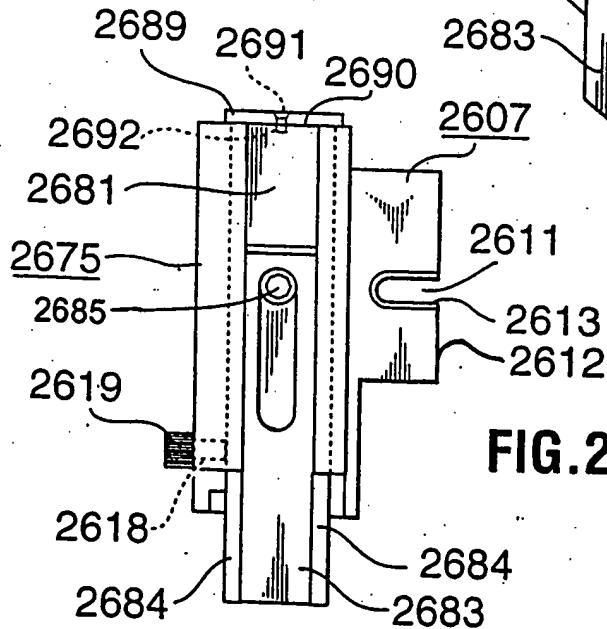
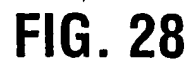


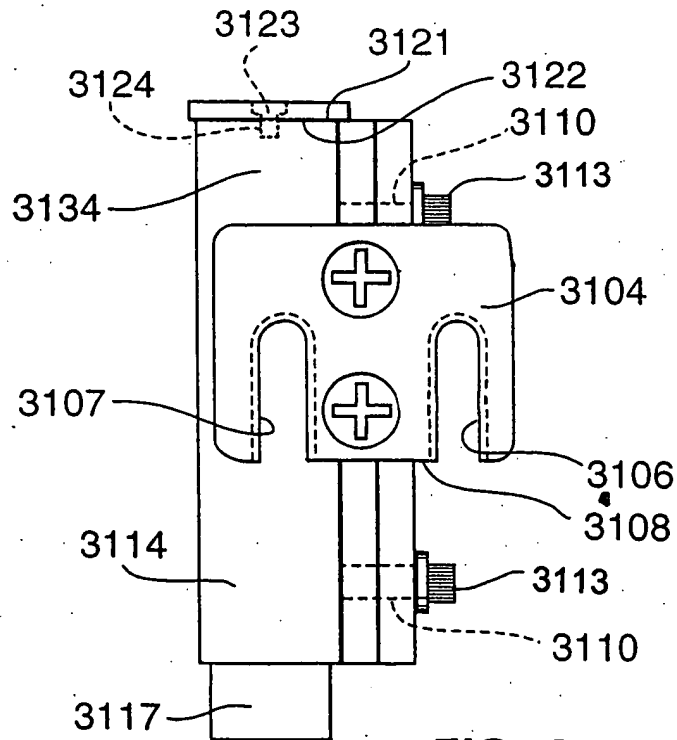
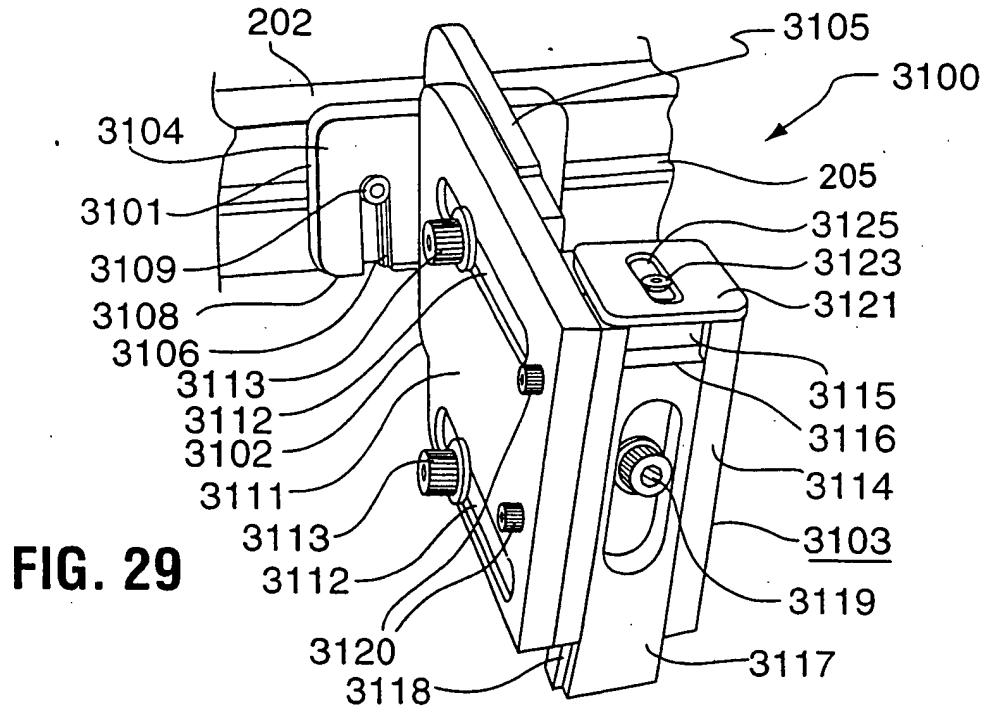
FIG. 26

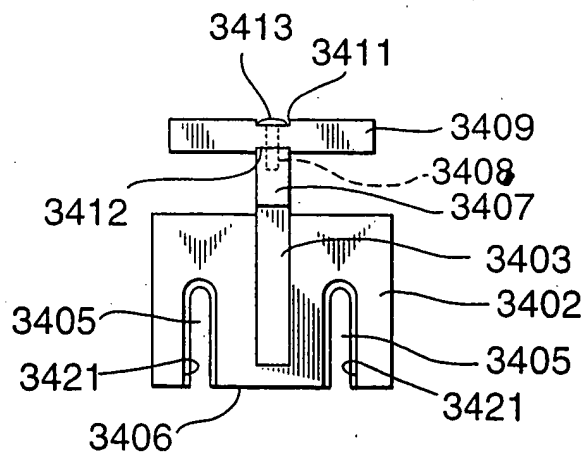
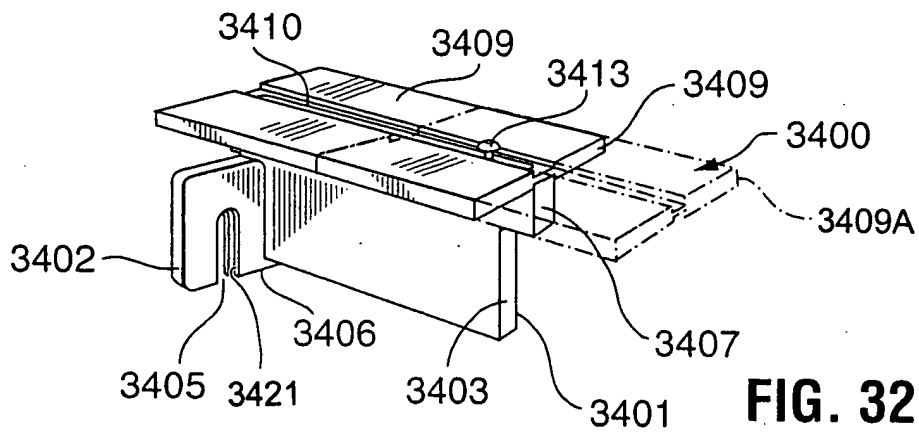
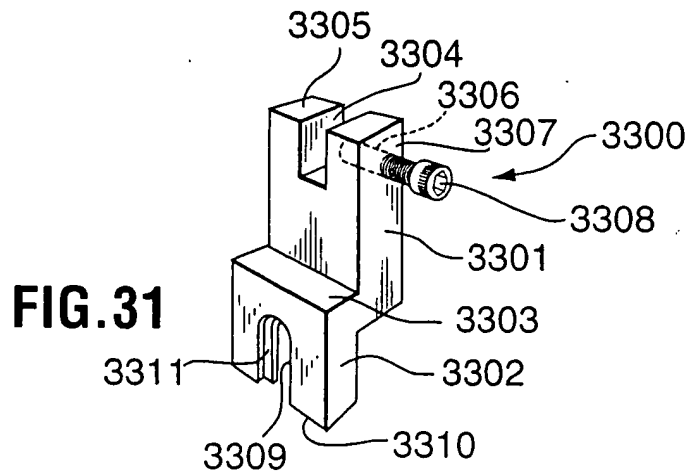




12/14

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14/14

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FIG. 34

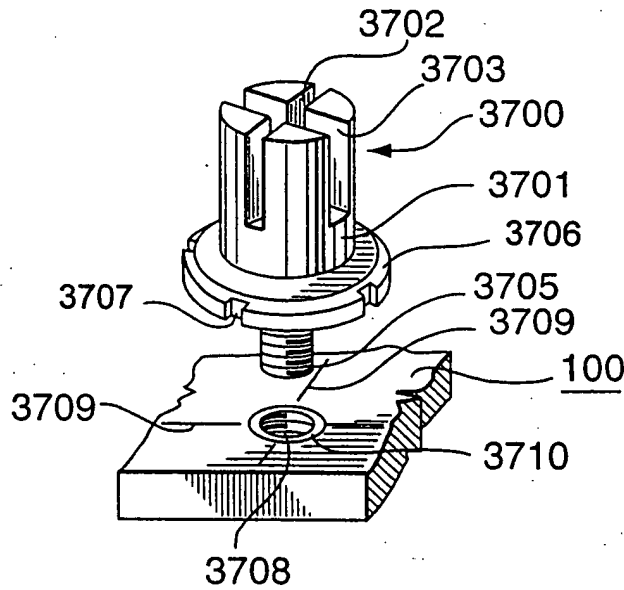
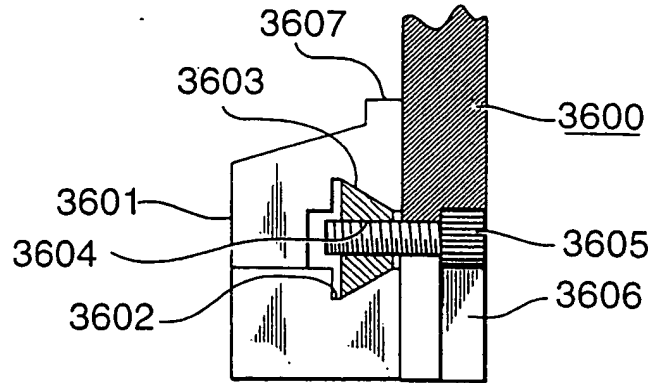


FIG. 35

FIG. 36

